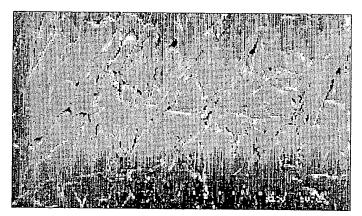
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FIG. 1



SEM Comparative Example 6

FIG. 2



SEM of Example 1

FIG. 3



SEM of Example 2